

MODEL 363 FID PORTABLE PREFILTER

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Signal Group Ltd
Standards House, 12 Doman Road
Camberley, Surrey GU15 3DF, UK
Tel: +44 (0)1276 682 841
Fax: +44 (0)1276 691 302

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1. Specification

Mains Supply

230Vac \pm 15%, 50/60Hz, 1.2A,

Pre-set at factory and stamped on rear-panel serial number plate

Fuses

230Vac: 6.3A HBC (qty 2)

Oven and Pump Head Temperature

191 °C

Front-panel adjustable temperature controllers

Inlets

Quantity 1

1/4" compression fitting on rear panel

Hot Outlets

Quantity 1

1/4" compression fittings on front-panel

Gas Wetted Parts

316 Stainless Steel.

Temperature Monitor

Type K, thermocouple for temperature control purposes.

Environmental

40°C max ambient temperature

Dimensions

280mm x 280mm x 150mm (WxDxH)

2. Introduction

The Model 363 FID filters in-coming hot sample gas pressurises it via a heated pump and distributes it to one outlet.

3. Installation

CAUTION

THIS INSTRUMENT MUST NOT BE USED WITHOUT A SAFETY
EARTH CONNECTION

The connection ports will become hot
TAKE PRECAUTIONS AGAINST BURNS

3.1 Introduction

Installation requires the use of a tool set compatible with electrical and pneumatic skills. A suitable set of tools for a minimum installation consists of an electrician's flat bladed screwdriver for the mains connections, a sharp knife for cutting PTFE tubing, a $\frac{9}{16}$ " A/F spanner for $\frac{1}{4}$ " fittings and $\frac{11}{16}$ " A/F spanner for $\frac{3}{8}$ " fittings. Plumbing in stainless steel will require the use of pipe cutters and benders. We, or our local agents, can offer an installation service if you do not have the necessary skills.

3.2 Location

Observe the environmental limitations listed in the specification section.

The portable unit is designed to be bench mounted.

3.3 Mains Power Connection

Check your local mains voltage. It must fall inside the $\pm 15\%$ limits of the nominal voltage setting of the unit. **Check the serial number plate for the voltage rating.**

The mains lead supplied with the oven is colour coded and must be connected according to the following instructions.

Connect the BROWN wire to the LIVE (L) pin of the mains plug.

Connect the BLUE wire to the NEUTRAL (N) pin of the mains plug.

Connect the GREEN/YELLOW wire to the EARTH (E) pin of the mains plug.

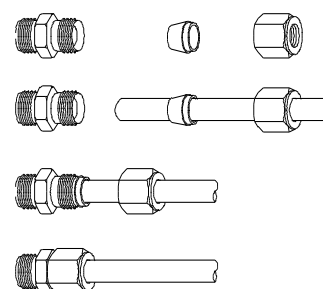
If the local mains supply does not provide an earth connection, you must supply an independent earth connection. Consult a qualified electrician.

3.4 Gas Connection

All pipe fittings have the same assembly method. Cut the tubing to length ensuring that the ends are cut square.

Slide the nut and ferrule over the tube. Insert the tube into the end of the fitting and hold it firmly against the internal shoulder.

Slide the nut and ferrule to the fitting and tighten the nut until it is finger tight. Tighten the nut a further $1\frac{1}{4}$ turns with a suitable spanner.



When connections are remade, it is only necessary to tighten the nut slightly with the spanner after making it finger tight.

Connect the incoming hot sample to the INLET bulkhead fitting.

Connect hot outlet to OUTLET bulkhead fitting, to individual analyser, as required.

4. Operation

4.1 Initial Setting Up

Adjust the set-point on the temperature controllers to 190deg.C

Within 20mins the oven should reach temperature. At this time the control indicators should flash with a regular on/off cycle of approximately 2 seconds.

Switch on the pump by using the ON/OFF Push button, adjust the flow as required using the flow control knob.

Apply sample gas.

4.2 Usage

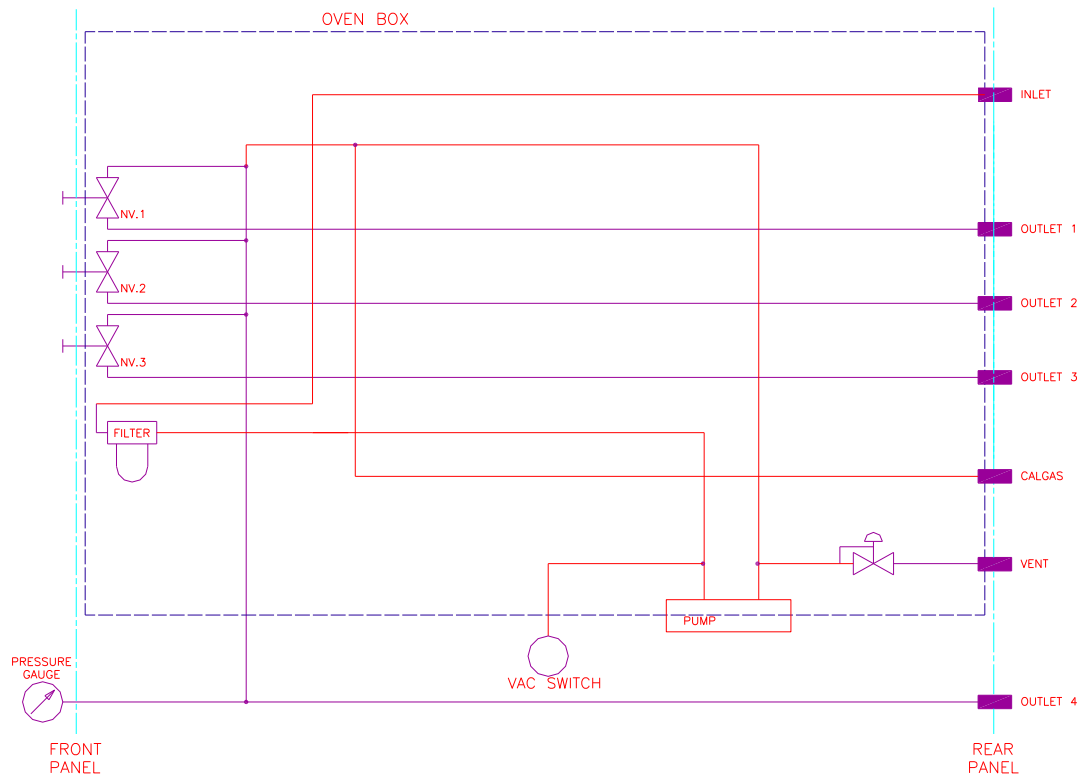
Allow 1 hour warm-up time.

To prevent condensation, do not introduce hot sample gas until the oven is at temperature.

The illuminated button indicates when the pump is running, if this light goes off during use then check that the inlet, outlet or filter isn't blocked.

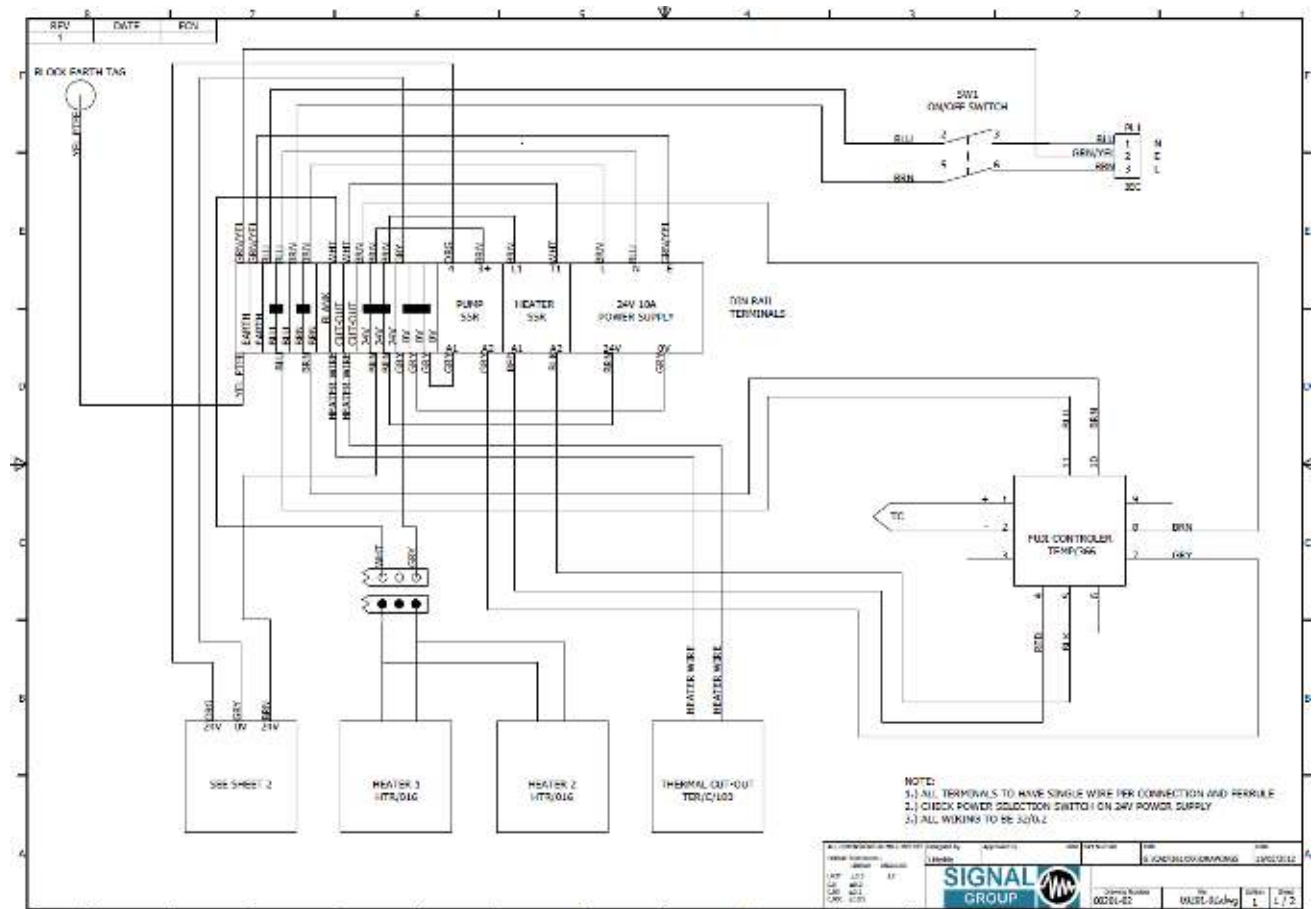
On power-down, purge out sample gas, to prevent condensation.

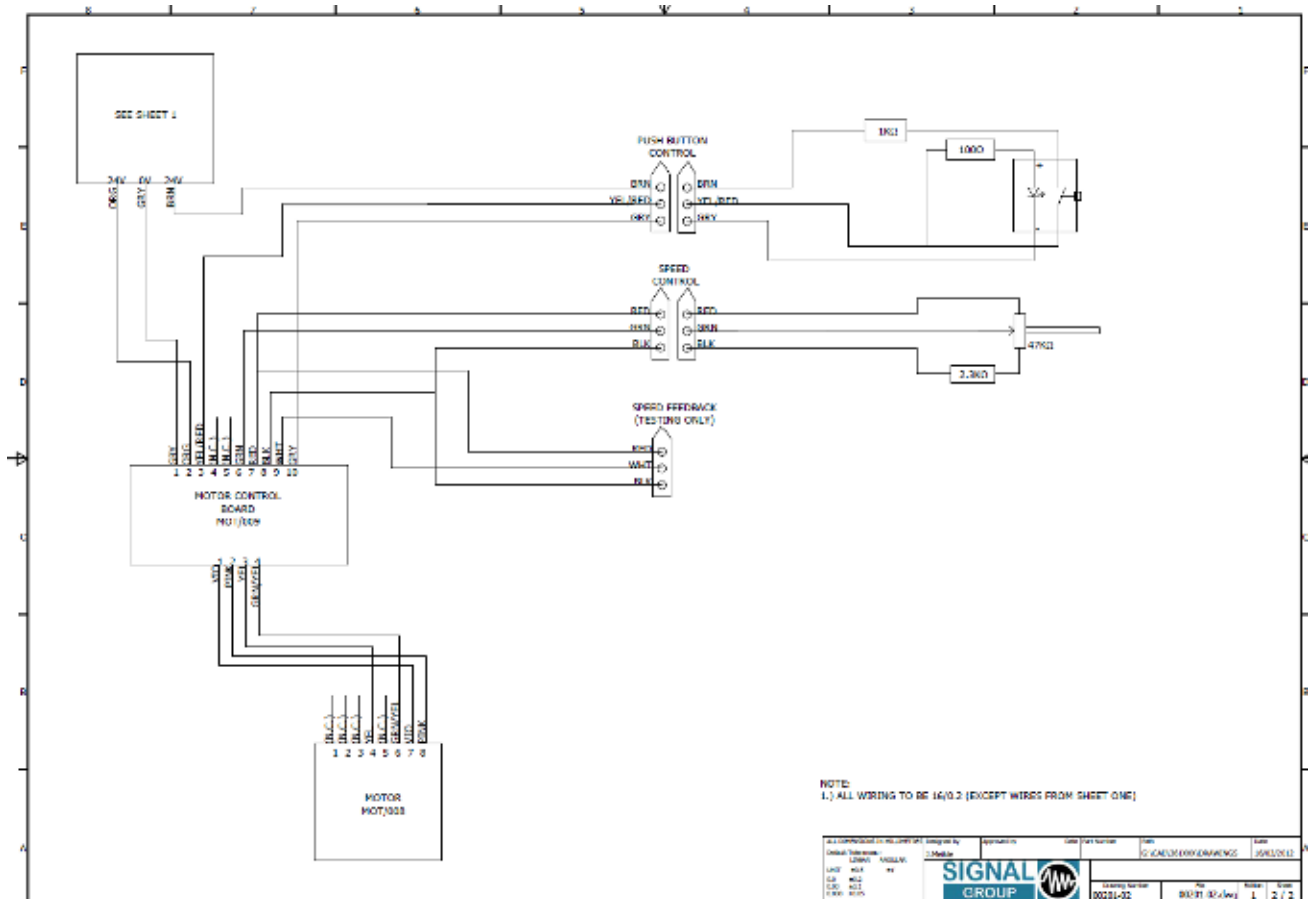
4.3 Flow Schematics



Model 363 FID Flow Schematic

4.4 Wiring Schematics





Model 361 Wiring Schematic

5. Maintenance

The filter is the only item requiring periodic inspection and replacement. This specially designed filter system has been proven to last many days on continuous sampling of over-rich engines and cold start diesels. To ensure satisfactory performance, the filter element should be replaced with Signal part number FILT/028.

5.1 Replacement of Filter Element

This procedure can be done with the oven hot but take precautions against burns.

- Switch off inlet pump and ensure oven is de-pressurised
- Rotate the handle ¼ turn anti-clockwise and withdraw from housing
- Slide the element off the holder
- Clean if required and check the condition of the O ring seals
- Slide new filter element onto holder
- Insert into housing, taking care to avoid the projecting bayonet studs
- Engage the bayonet studs and rotate ¼ turn clockwise to secure

5.2 Replacement of Pump Diaphragm and Valves

- Turn off power to the Prefilter, isolating the pump supply, and leave to cool down.

- Remove unit outer covers and the oven lid.
- Disconnect the power cable of the pump.
- Undo the four bolts, one in each corner of the pump head and lift the head assembly clear.
- Unscrew the diaphragm retaining plate and remove the existing diaphragm.
- Clean thoroughly and refit new diaphragm.
- Clamp diaphragm in place with the retaining plate and refit the pump head, then replace pump.
- Re-apply power to the Prefilter and check the operation of the pump, it should be capable of producing a free flow rate of around 4 L/min and a dead head vacuum of around 200 mbar.

6.0 Warranty

For a period of 24 months from the date on which an instrument is delivered to the Purchaser, Signal Group Ltd. (the 'Company') will exchange or repair at the Company's option any part or parts requiring replacement or repair by reason of defective workmanship or material. This warranty applies to all new instrumentation manufactured by and purchased from Signal Group Ltd. subject to these conditions of sale:

The Company's obligations are conditional upon the goods being properly packed and despatched by the Purchaser to the Company's Works with transportation, insurance and other charges prepaid by the Purchaser. There is no charge to the Purchaser for the cost of the materials or labour time expended by the Company in discharge of its warranties. If a site visit is requested a charge will be made to cover the travelling and at the Company's discretion, subsistence expenses.

The Company shall not be responsible for any defect which, in the opinion of the Company, was attributable to:

Wear and tear: Certain components are, by their nature, consumables, and are excluded from warranty. Such items include catalyst material, lamps, filters etc.

Any form whatsoever of improper use or maladjustment or damage caused by the Purchaser, his employees or anyone other than the Company's personnel.

Abnormal corrosive or abrasive conditions:

Lack of regular servicing and maintenance of the instrument by Signal Group Ltd. or an authorised representative: Regular servicing is required according to the relevant maintenance schedule or every six months after delivery to validate warranty, and will be chargeable at current rates. Non-compliance with any instructions issued by the Company concerning the use and fitting of the instrument; Damage arising from installation or use of the goods in unsuitable environmental conditions. Faulty or irregular supply of electricity, air, water, gas or other site services:

Modifications by unauthorised personnel:

The Company shall not be responsible for any expense which the Purchaser may incur in removing, replacing or fitting any part. Every other form of liability, including consequential

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